



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3017-11
Job Sheet 169317



Part No: D3017-11

Job Qty: 50 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 08-04-14 now on water jet DD verified by:EC IPP RevB: as per revB DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		12/28/17	0.00	0.00	Start Up Waterjet		OK 17/12/08
100	Waterjet	50 pcs		12/29/17	0.00	0.73	Waterjet1		OK 17/12/08
120	QC	50 pcs		12/29/17	0.00	0.00	QC8		38
130	Packaging	50 pcs		12/29/17	0.00	0.00	Packaging3		9-89
140	QC21-SA	50 Ea		12/29/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3017

Descriptions: 130 - Identify and bag with light oil (Vactra oil #2), then Stock Location:WA001

DAS
21
9-89

DEC 11 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NS.049	0	24	0	0

124283

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Cap	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
2	End Cap	0.049Inches ± 0.010	0.059 0.039		

Plex 12/7/17 11:47 AM dart.poulin.mario

DART
AEROSPACE
S019161



Cap

PART NO: D3017 - 11

Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 12/08/17
Job No: 169317

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

